

TECHNICAL DATA SHEET

Item number: 0600-480-XXX

Product name: CRACKLING EFFECT COATING

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Description: One-component coating designed for furniture handles, heels and other plastic elements. This coating creates a regular crackling effect during drying time. The final effect is achieved by applying the crackling coating in color contrasting with the priming coat. Thicker or thinner crackles depend from the application method and the coat thickness. It is recommended to top-coat the system with a clear protective coat.

RECOMMENDED USE

- spraying on a primer coating
- cosmetics packaging
- furniture handles and accessories
- equipment casings
- heels

TECHNICAL PROPERTIES

• Density, (approx) kg/dm ³	0,9-1,1
• Recommended film thickness per one coat,wet, µm.	20-30
• Recommended film thickness per one coat,dry, µm.	10-15
• Dry time (20 °C): 1st degree (tack-free), min	2-3
• Theoretical coverage at 25 µm film thickness dm ³ /m ²	0,16
• Non-volatile ingredients (±2), % by volume	17
• Recommended number of coats	1-2

GLOSS: matte

COLOR: black white blue red silver

PRODUCT APPLICATION

Contents should be stirred after opening the can.

Application methods:

One coat – conventional sprayer

- ▲ tip size 1,0-1,2 mm
- ▲ spraying pressure 3,0-3,5 atm

Solvent: item number 0602-502-004 or 0602-50-007

Hardware cleaning: item number 0602-502-004 or 0602-50-007

APPLICATION

Surface

Plastics should be cleaned, degreased and free from any other contaminants as they are the main reason of coating failure.

Painting and curing conditions

- surface temperature above 10°C
- **good ventilation**

SHELF LIFE: 6 months from the production date in original unsealed container.

WARNING! This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.