

TECHNICAL DATA SHEET

Item number: 0600-470-XXX

Product name: EFFACING COATING

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Description: One-component coating designed for furniture handles, shoe heels and other ABS/PS elements. This coating can be effaced manually or mechanically. Entire surface must be top-coated with ALMA-COLOR clear coating.

RECOMMENDED USE

- direct spraying on plastics

TECHNICAL PROPERTIES

• Density, (approx) kg/dm ³	0,9
• Recommended film thickness per one coat,wet, µm.	20-30
• Recommended film thickness per one coat,dry, µm.	10-15
• Dry time (20 °C): 1st degree (tack-free), min	3-4
• Theoretical coverage at 25 µm film thickness dm ³ /m ²	0,16
• Non-volatile ingredients (±2),%, by volume	17
• Recommended number of coats	1

GLOSS: matte

COLOR: brown beige maroon golden

PRODUCT APPLICATION

Contents should be stirred after opening the can.

Application methods:

One coat – conventional sprayer

- ▲ tip size 1,0-1,2 mm
- ▲ spraying pressure 3,0-3,5 atm

Solvent: item number 0602-502-004

Hardware cleaning: item number 0602-502-004

APPLICATION

Surface

Plastics should be cleaned, degreased and free from any other contaminants as they are the main cause of coating failure.

Painting and curing conditions

- surface temperature above 10°C
- **good ventilation**

SHELF LIFE: 6 months from the production date in original unsealed container.

WARNING! This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.