



## PRODUCT APPLICATION

Stir paint thoroughly (if a skim is created on the surface of the paint it should be removed)

### Application methods:

- airless sprayer:  $\varnothing$  0,43-0,53 mm; 10 – 17 Mpa
- conventional sprayer:  $\varnothing$  2,0 – 2,5 mm; 2,5 – 3,5 atm
- brush

**Thinner:** item number 8002

Amount of thinner 0-5% by volume

## APPLICATION

**Surface-** the higher degree of surface cleanness the longer period of paint durability. The paint achieves the highest chemical and mechanical resistance when applied directly on steel that was sand-blasted or shot-blasted to at least Sa 2 ½ \* cleanness degree.

Steel surface should be cleaned to St 3\* cleanness degree i.e: dry, free from salt, grease, dust, oil, wax, poorly adhered mill scales, rust, paint or other contaminants.

### Re-coat time:

the shortest - 4h

Given dry times concern the recommended coat thickness that dries in good ventilation. The dry times can change together with temperature changes, ventilation condition, number of coats and coat thickness.

### Painting and curing conditions

- minimal surface temperature should be above the dew point (omitting condensation)
- good ventilation

**SHELF LIFE:** 9 months from the production date in original unsealed container.

\*PN-ISO 8501-1:2008

**WARNING!** This product is designed for professional use in the given industry. Detailed information regarding product safety can be found in the MSDS.